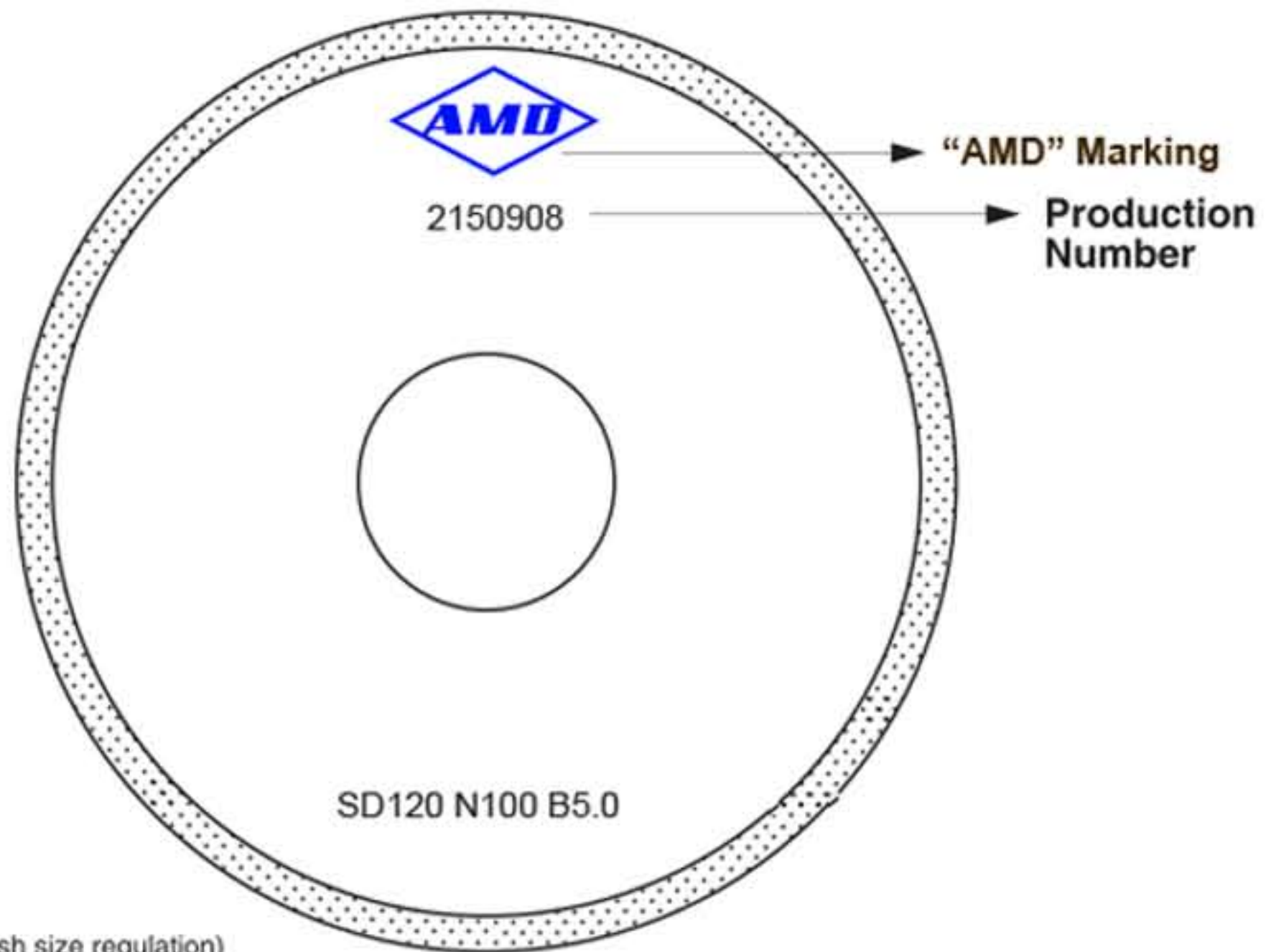


# STANDARD MARKING



JIS B4130 (DIA & CBN mesh size regulation)  
B4131 (DIA & CBN wheel regulation)

**SD**

**120**

**N**

**100**

**B**

**5.0**

Abrasive Type	Grit Size	Hardness of Bond	Concentration	Bond Type	Depth of Super Abrasive Section
D : Natural Diamond	100 400	J Softer	25 Lower	B: Resin	5.0 mm
SD : Synthetic Diamond	120 600	L ↑	50 ↑	V: Vitrified	3.0 mm
SDC : Synthetic Diamond Coated	140 800	N Medium	75		
CB : Cubic Boron Nitride*	170 1000		P ↓	100	M: Metal
	200 1200	125			
	230 1500	R Harder	150 ↓	P: Electroplated	1.5 mm
	270 2000		175		
	325 3000		200 Higher		